

Diesel engine D 2842 LE21x Technical Data preliminary

Engine type: four-stroke, direct-injection

Cylinders: 12 cylinder in V-form, wet replaceable cylinder liners

Aspiration: turbocharger, intercooler

Cooling: water circulation by centrifugal pump on engine

Lubrication: force-feed lubrication by gear pump, lubricating oil cooler

in cooling water circuit of engine

Injection: Bosch in-line pump with integrated, electromagnetic actuator

Generator: Bosch three-phase generator, 80 A

Starter motor: Bosch solenoid-operated starter, typ KB, 24 V, 6.6 kW

Bore:	128 mm		Starter battery capacity	180 Ah (24V)
Stroke:	142 mm		Filling capacities: Engine lube oil for	
Volume :	21.927 l		- oil sump standard (min./max.) - oil sump shallow (min./max.)	24 / 32 I 22 / 30 I
Compression ratio:	15.5:1		- oil sump only for LE 202 (min./max.)	40 / 90
Cooling water temperature: - under normal conditions	LE 211 90 ℃	LE 213 100 ℃	Inertia moments (SI-Unit): - engine and vibration damper	1.316 kgm ²
short period under extreme conditionsbefore start of	95 ℃	105 ℃	 flywheel for generator drive 1500 rpm (1-bearing) generator drive 1500 rpm (2-bearing) 	2.412 kgm ² 4.120 kgm ²
full load (min.)	40 ℃	40 ℃	generator drive 1800 rpm	2.412 kgm ²
Permissable charge air			Steady-state speed accuracy (speed droop) - electronical speed governor 0 - 8 %	
temperature after cooler: - at 25 °C ambient temp at 45 °C ambient temp.	50 ℃ 60 ℃	50 ℃ 70 ℃	- electronical speed governor	0 - 8 %
at to c and on tomp			Exhaust gas back pressure max. permissible	60 hPa
Filling capacities:	00.1			
engine cooling water abt.cooling water for radiator	23		Negative pressure at air filter	
with pipe system abt.	75 I		outlet, max. permissible (in a new condition/ after usage)	30 / 60 hPa



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		LE211	LE213
		(PRP)	(LTP)
speed	rpm	1500	1500
ISO net brake fuel stop rating	kW	640	690
Mean effective pressure	bar	23.4	25.2
Torque	Nm	4074	4393
ISO Standard rating 1)	kW	582	
Mean effective pressure	bar	21.2	
Torque	Nm	3705	
Mean piston velocity	m/s	7.1	7.1
Specific fuel consumption 1)			
100% load	g/kWh	202	206
75% load	g/kWh	200	201
50% load	g/kWh	201	200
Lube oil consumpt. max.	g/h	585	710
Air for combustion	m³/h	2370	2770
Exhaust gas heat ²)	KW	496	608
Exhaust gas temp. after turbocharger ²	?) ℃	570	590
Exhaust gas mass flow	kg/h	2860	3350
Exhaust gas vol. flow 2)	m³/h	6935	8315
Jacket water heat ²)	kW	235	260
Minimum cooling water circulation	l/min	700	700
Intercooler heat rate	kW	85	125
Intercooler heat temp. before cooler	℃	165	195
Residual energy (radiation, etc.)	kW	56	62
Cooling air requirements for fan-cooled radiator	m³/h		35780
Power input for fan	kW	17	17
Noise pressure level at 1 m distance (incl. fan)	dB(A)		
Weight including cooling system (dry)	kg	1770	1770

¹⁾ The nominal ratings and the specific fuel consumption are based on DIN ISO 3046/1, reference conditions according to 298 K (25° Celsius) air temperature, 100 kPa (1000 mbar) air pressure, 60 % relative air humidity; deratings for site conditions to be taken into account. Definition of engine application to ISO 8528-1

The power-related data of LE 211 refer to the ISO standard rating and those of LE 213 to the ISO net brake fuel stop power.

Technical data are subject to alterations.

²⁾ Data are for engine with non-cooled exhaust manifold.



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		LE211	LE213
		(PRP)	(LTP)
speed	rpm	1800	1800
ISO net brake fuel stop rating	kW	750	800
Mean effective pressure	bar	22.8	24.3
Torque	Nm	3979	4244
ISO Standard rating 1)	kW	682	
Mean effective pressure	bar	20.7	
Torque	Nm	3618	
Mean piston velocity	m/s	8.52	8.52
Specific fuel consumption 1)			
100% load	g/kWh	205	213
75% load	g/kWh	201	202
50% load	g/kWh	205	203
Lube oil consumpt. max.	g/h	695	852
Air for combustion	m³/h	2935	3395
Exhaust gas heat 2)	KW	590	767
Exhaust gas temp. after turbocharger ²	(2) ℃	555	610
Exhaust gas mass flow	kg/h	3545	4110
Exhaust gas vol. flow 2)	m³/h	8425	10390
Jacket water heat ²)	kW	252	282
Minimum cooling water circulation	l/min	840	840
Intercooler heat rate	kW	120	168
Intercooler heat temp. before cooler	℃	180	210
Residual energy (radiation, etc.)	kW	67	74
Cooling air requirements for fan-cooled radiator	m³/h		46010
Power input for fan	kW	28	28
Noise pressure level at 1 m distance (incl. fan)	dB(A)		
Weight including cooling system (dry)	kg	1770	1770

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